

1 I CLAIM:

2 1. A method for manufacturing an object having a potential {x} that is  
3 generated in response to a field {f} applied thereto, the method comprising the steps of:  
4 generating a computerized mathematical model of the object by discretizing a  
5 geometric model of the object into a plurality of finite elements and specifying values for  
6 the field {f} and potential {x} relative to the finite elements;

7 specifying that the material properties of the finite elements have a particular  
8 symmetry;

9 calculating a material property matrix [k] based on the relationship  $\{f\}=[k]\{x\}$   
10 and the specified symmetry;

11 extracting material property coefficients from the material property matrix [k] for  
12 each finite element in the computerized mathematical model;

13 comparing the extracted material property coefficients to material property  
14 coefficients for known materials to match the extracted material property coefficients to  
15 the material property coefficients for known materials;

16 determining manufacturing parameters for controlling manufacturing equipment  
17 based on the matched material property coefficients; and

18 controlling the manufacturing equipment in accordance with the determined  
19 manufacturing parameters to thereby manufacture the object.

1 2. The method according to claim 1, wherein the material properties of the  
2 finite elements are specified to be isotropic.

1 3. The method according to claim 1, wherein the material properties of the  
2 finite elements are specified to be transversely isotropic.

1 4. The method according to claim 1, wherein the step of generating a  
2 computerized mathematical model of the object further includes determining the smallest  
3 volume increment that can be manufactured using the composite manufacturing  
4 equipment.

1 5. The method according to claim 1, wherein the field {f} is a mechanical  
2 force field and the potential {x} is a displacement.

1 6. The method according to claim 1, wherein the field {f} is an electric  
2 current field and the potential {x} is a voltage.

1 7. The method according to claim 1, wherein the field {f} is a magnetic field  
2 and the potential {x} is a magnetic vector potential.

1 8. The method according to claim 1, wherein the field {f} is a thermal flux  
2 field and the potential {x} is a temperature.

1 9. The method according to claim 1, wherein the field {f} is a fluid velocity  
2 field and the potential {x} is a fluid potential.

1 10. The method according to claim 1, wherein the step of controlling the  
2 manufacturing equipment comprises controlling a composite manufacturing equipment  
3 for manufacturing a composite material.

1 11. The method according to claim 10, wherein the composite material  
2 comprises structural fibers laminated in a matrix.

1 12. The method according to claim 11, wherein the matrix includes biologic  
2 material.

1 13. The method according to claim 11, wherein the matrix includes bone.

- 1 14. The method according to claim 11, wherein the matrix includes crushed  
2 bone.
- 1 15. The method according to claim 11, wherein the matrix includes co-factors.
- 1 16. The method according to claim 11, wherein the matrix includes biological  
2 cells.
- 1 17. The method according to claim 11, wherein the matrix includes bio-active  
2 materials.
- 1 18. The method according to claim 11, wherein the matrix includes  
2 medications.
- 1 19. The method according to claim 11, wherein the matrix includes  
2 antibiotics.
- 1 20. The method according to claim 11, wherein the matrix includes  
2 radioactive materials.
- 1 21. The method according to claim 1, wherein the object being manufactured  
2 is a prosthetic implant for replacing a body part and the force {f} and displacement {x}  
3 are specified based on the in vivo forces applied to the body part to be replaced and the in  
4 vivo displacements generated in the body part to be replaced when the forces are applied  
5 thereto.
- 1 22. An article of manufacture made in accordance with the method of claim 1,  
2 wherein the article is selected from the group consisting of an automobile part, an aircraft  
3 part, a prosthetic implant, a golf club shaft, a tennis racket, a bicycle frame, and a fishing  
4 pole, and wherein different portions of the article have different material properties

5 corresponding to the matched extracted material property coefficients for known  
6 materials.

1 23. A prosthetic implant manufactured in accordance with the method of  
2 claim 1.

1 24. A golf club manufactured in accordance with the method of claim 1.

1 25. A computer-implemented method for determining machine control  
2 instructions for manufacturing an object having a potential {x} that is generated in  
3 response to a field {f} applied thereto, the method comprising the steps of:  
4 generating a computerized mathematical model of the object by discretizing a  
5 geometric model of the object into a plurality of finite elements and specifying values of  
6 the field {f} and potential {x} relative to the finite elements;  
7 specifying that the material properties of the finite elements have a particular  
8 symmetry;  
9 calculating a material property matrix [k] based on the relationship  $\{f\}=[k]\{x\}$   
10 and the specified symmetry;  
11 extracting material property coefficients from the material property matrix [k] for  
12 each finite element in the computerized mathematical model;  
13 comparing the extracted material property coefficients to material property  
14 coefficients for known materials to match the extracted material property coefficients to  
15 the material property coefficients for known materials;  
16 determining manufacturing parameters for controlling manufacturing equipment  
17 based on the matched material property coefficients; and

18 generating machine control instructions for controlling the manufacturing  
19 equipment in accordance with the manufacturing parameters.

1 26. The method according to claim 25, wherein the object being manufactured  
2 is a prosthetic implant for replacing a body part and the force {f} and displacement {x}  
3 are specified based on the in vivo forces applied to the body part to be replaced and the in  
4 vivo displacements generated in the body part to be replaced when the forces are applied  
5 thereto.

1 27. The method according to claim 25, wherein the step of generating machine  
2 control instructions comprises generating machine control instructions for controlling  
3 composite manufacturing equipment for manufacturing a composite material.

1 28. The method according to claim 27, wherein the composite material  
2 comprises structural fibers laminated in a matrix.

1 29. The method according to claim 28, wherein the matrix includes biologic  
2 material.

1 30. The method according to claim 28, wherein the matrix includes bone.

1 31. The method according to claim 28, wherein the matrix includes crushed  
2 bone.

1 32. The method according to claim 28, wherein the matrix includes co-factors.

1 33. The method according to claim 28, wherein the matrix includes biological  
2 cells.

1 34. The method according to claim 28, wherein the matrix includes bio-active  
2 materials.

1 35. The method according to claim 28, wherein the matrix includes  
2 medications.

1 36. The method according to claim 28, wherein the matrix includes  
2 antibiotics.

1 37. The method according to claim 28, wherein the matrix includes  
2 radioactive materials.

1 38. A computer system programmed to perform the method of claim 25.

1 39. A control system programmed with machine control instructions for  
2 controlling composite manufacturing equipment to manufacture a composite object,  
3 wherein the machine control instructions are generated in accordance with the method of  
4 claim 25.

1 40. Composite manufacturing equipment comprising a control system  
2 programmed with machine control instructions for controlling the composite  
3 manufacturing equipment to manufacture a composite object, wherein the machine  
4 control instructions are generated in accordance with the method of claim 25.

1 41. A method for manufacturing an object for which a defined field {f}  
2 generates a potential {x} in response thereto, the method comprising the steps of:

3 (1) generating a computerized mathematical model of the object by  
4 discretizing a geometric model of the object into a plurality of finite elements;

5 (2) specifying values of the field {f} and the potential {x} relative to the finite  
6 elements;

7 (3) specifying that the material properties of the finite elements have a  
8 particular symmetry;

9 (4) calculating a material property matrix  $[k]$  based on the relationship  
10  $\{f\}=[k]\{x\}$  and the specified symmetry, wherein the material property matrix  $[k]$   
11 comprises a plurality of values each corresponding to one or more material property  
12 coefficients;  
13 (5) comparing each of the plurality of values in the material property matrix  
14  $[k]$  to known material properties and, responsive to a match, selecting a corresponding  
15 manufacturing process parameter, wherein the selected manufacturing process parameter  
16 is usable for controlling composite manufacturing equipment if the matched known  
17 material property is a material property for a composite material; and  
18 (6) controlling the composite manufacturing equipment in accordance with  
19 the selected manufacturing process parameters to thereby manufacture the object.

1 42. The method according to claim 41, wherein the object being manufactured  
2 is a prosthetic implant for replacing a body part and the force  $\{f\}$  and displacement  $\{x\}$   
3 are specified based on the in vivo forces applied to the body part to be replaced and the in  
4 vivo displacements generated in the body part to be replaced when the forces are applied  
5 thereto.